HAND PROTECTION COMPARISON OF COATINGS

| COATING TYPES General Properties | | | 6894 6894 NITRILE Flat/Non-Foam Less flexible, smooth, average | NITI Foam ••••••••• | | 6893 NITRILE/PU BLEND Flexible, thin, smooth, light weight porgue | 6670 | 3993 ATURAL LATEX Flexible, relatively thick, non-porous, | 3999 3734NR Image: Constraint of the second seco | 6901 |
|-------------------------------------|--|--------------------------------|--|---|---|---|--|---|--|---|
| | | | thickness, non-porous | thickness | s, porous | light-weight, porous | durable | good elasticity, comfortable | texture texture | lightweight, porous |
| Abrasion Resistance | | n Resistance | Excellent | Good | Excellent | Good | Good | Good | Good | Excellent |
| Coating Characteristics | | Coating | Slightly stiff, least flexible of all coatings, similar durability to PU, high degree of tackiness | Good durability, but less resistant to abrasion than flat nitrile, slight tacky finish | Added gripping power, minimal tackiness | Lightest in weight and coating thickness, best flexibility of all coating types, slightly tacky for extra gripping power | Hard wearing, relatively poor resistance to abrasion when compared to PU and/or nitrile, minimal tackiness | Flexible, good durability, less resistant to abrasion compared to PU and/or nitrile, minimal tackiness | Flexible, good durability, less resistant to abrasion compared to PU and/or nitrile, minimal tackiness | |
| | | Dry | Good | Excellent | Excellent | Good | Excellent | Good | Good | Excellent |
| G | irip | Oil | Poor | Excellent | Excellent | Good | Good | Not Recommended | Not Recommended | Excellent |
| | | Water | Poor | Excellent | Good | Good | Excellent | Good | Good | Excellent |
| | Strengths | | Highest resistance to chemicals & solvents compared to other coatings High resistance to abrasion | Flexible & soft High liquid permeability times | Flat inner layer & sandy outer layer prevent liquid penetration | Good flexibility Good coating breathability Good oil & water grip | Soft, comfortable & flexible Excellent dry & wet grip Great for use with adhesives | Good flexibility & tensile strength | Good flexibility & tensile strength | Breathable Flexible Excellent dry, wet and oil grip |
| | Limitations | | Poor oil &water grip No coating breathability | Water can easily pass through (high permeability) Low resistance to abrasion | Water will not penetrate, but will decrease gripping ability | Water can easily pass through (high permeability) Low resistance to abrasion | Some smudging can occur due to plasticizers on coating Low resistance to heat | Poor oil resistance May cause latex allergies | Poor oil resistance May cause latex allergies | Porous, high permeability |
| | | Prop 65 ompliant | Yes | Yes | Yes | Yes | No | Yes | Yes | No |
| F | Food Contact Safe | | Component materials are safe for food contact. | Component materials are safe for food contact | | Component materials are safe for food contact | Not recommended for food contact. | Component materials are safe for food contact. | Component materials are safe for food contact. | Component materials are safe for food contact |
| | General Temperature Ranges (Fahrenheit) | | 25-300° F | 25-300° F | | 25-300° F | 25-150° F | 0-300° F | 0-300° F | 25-300° F |
| | Automotive Assembly | | | | | √ | | | | |
| | Assembly with Adhesives | | | | | | √ | | | |
| | | Agriculture | | | | | | | √ | |
| | | ttling/Canning Construction | √ | | √ | | √ | | √ | |
| | Durable Goods Assembly Electronics | | | | V | √ | V | V | V | |
| | | Engineering | | | | \checkmark | | | | |
| S | | Fishing | | | | | | √ | | |
| 8- | Fo | ood Paccking | | | | | | | | |
| F | | Furniture | | | | | | | | |
| <u>0</u> | | lass Handling Inspection | | | | 1 | | | √ | √ |
| ă | | inspection icate Assemby | | | | √ | | | | √ √ |
| ¥- | | ht Fabrication | | | | | | | | |
| V | Ξg | Machine | | | | | | | | V |
| B | | Operations | | \checkmark | \checkmark | | | | | |
| | | <i>Naintenance</i> | | | | | √ | | | |
| | М | anufacturing | | | | | | | | |
| | Ma | terial Handling | | | | | | \checkmark | | |
| | | Masonry | | | \checkmark | | | | | |
| | | Oil Refining | | | | | | | | |
| | | Pesticides | | | | | | | | |
| | Р | etrochemical | | | | | | | | |
| | | Plumbing | | | | | \checkmark | | | |
| | | Small Parts | | | √ | | | | | |
| | | Handling | | | V | | | | | v |
| | V | Varehousing | | | | | | | | |
| | | Wiring | | \checkmark | | | \checkmark | | | |

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